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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3278-041

Job Sheet 169568



Part No: D3278-041

Job Qty: 50 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 12/22/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		12/21/17	0.00	0.00	Start Up Small Fab-2		
100	Small Fab	50 pcs		12/21/17	0.00	2.01	Small Fab-3		JAN 27 2018
110	QC	50 pcs		12/21/17	0.00	0.00	QC5		
120	Small Fab	50 pcs		12/22/17	0.00	2.01	Small Fab-3		
130	QC	50 pcs		12/22/17	0.00	0.00	QC5		
140	Packaging	50 pcs		12/22/17	0.00	0.00	Packaging3-1		JAN 30 2018
150	QC21-SA	50 Ea		12/22/17	0.00	0.00	QC21		JAN 30 2018

Part Op 100 - Rivet spacers with support as per Dwg D3278.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Assemble support as per Dwg D3278. ***DO NOT TIGHTEN BOLTS*** Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location: _____

150 - QC21- Final Inspection - Work Order Release

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S036128



Support Assembly

Dart Aerospace Ltd.

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CANADA

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PART NO: D3278-041

Original Serial #: S036128

Revision:

Operation:

Change No:

Start up Operation 01/27/18

Job No: 169568

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3278-1	Support	50 Ea (1 ea)	90-Start up Operation	FM135788-2 5025346
D3278-2	Support	50 Ea (1 ea)	90-Start up Operation	5025349
D3278-3	Spacer	50 Ea (1 ea)	90-Start up Operation	5023575
MS20426AD3-6	Rivet	200 Ea (4 ea)	100-Small Fab	FM135788-2
AN4-13A	Bolt	100 Ea (2 ea)	120-Small Fab	
D2230-1	Mounting Lug	100 Ea (2 ea)	120-Small Fab	
MS21042L4	Nut	100 Ea (2 ea)	120-Small Fab	
NAS1149D0463J	Washer	200 Ea (4 ea)	120-Small Fab	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3278-1	50	54	0
	D3278-2	50	65	0
	D3278-3	50	65	0
	MS20426AD3-6	200	1,304	0
	AN4-13A	100	972	0
	D2230-1	100	178	0
	MS21042L4	100	2,652	0
	NAS1149D0463J	200	4,528	0

Part Specifications				
Specifications could not be found.				

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